

**Get Your Custom  
Drawer Box  
in 5 Days**

We Do  
**Drawers.**  
IT'S WHAT WE DO.



File Slots

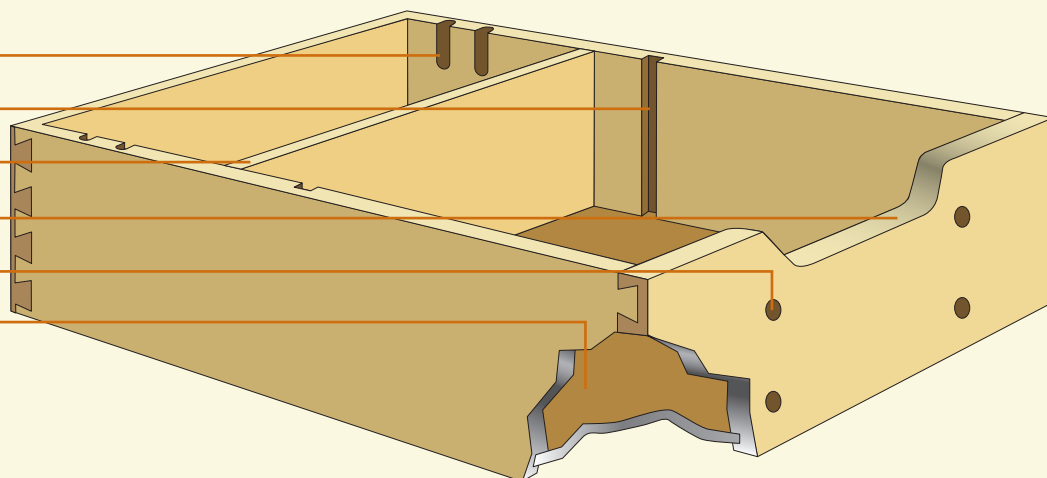
Inside Grooves

Dividers

Scoop

Cut Outs & Boring

Bottom Placement



## Materials and Options

### Side Material Options

- **Melamine:** White, Black, Almond, Hard Rock Maple, Anigre Maple, Fusion Maple, Custom Grey, Formaldehyde-Free White. Other Melamine colors available upon request. 1/2", 5/8", 3/4"
- **Baltic Birch:** UV Pre-finished, Unfinished. 12mm, 15mm, 18mm
- **ApplePly:** 1/2" Maple in NovaMax UV Pre-finished or Unfinished. Also available in Walnut, Mahogany, Red Oak, White Oak and Cherry.
- **Premium White Maple:** UV Pre-finished, Unfinished, Finished after assembly. 1/2", 5/8"
- **White Maple:** UV Pre-finished, Unfinished, Finished after assembly. 1/2", 5/8"
- **Solid Woods:** Cherry, Walnut, Alder, Oak (White or Red), Aromatic Cedar, Birch (White, Natural or Paint Grade), Mahogany, Beech, Pine (Clear or #2), Bamboo. Other solid woods available upon request. 1/2", 5/8"

### Bottom Material Options

- **MDF:** 1/4", 1/2"
- **Maple Ply:** Pre-finished, Unfinished. 1/4", 3/8", 1/2"
- **Birch Ply:** Pre-finished, Unfinished. 5.2mm, 12mm, 15mm
- **Eurofoil:** Black, White. 1/4"
- **Melamine:** Almond, Black, White, Hard Rock Maple: 1/4", 1/2", 5/8", 3/4"  
Antique White, Formaldehyde-Free White, Anigre Maple, Custom Grey, Fog Grey: 1/4", 1/2"
- **Unfinished Plys:** Cherry, Walnut, Alder, Oak (White or Red), Aromatic Cedar, Birch (White or Natural), Mahogany, Beech, Pine (Clear or #2), Bamboo. Other bottom materials available upon request. 1/4", 3/8", 1/2"

Learn more at [DBSdrawers.com](http://DBSdrawers.com)

### Assembly Options

- **Assembled:** Drawer bottoms are pin nailed and hot melted after assembly
- **Knock Down:** With or without bottoms

### Corner Construction

- **Dovetail:** Minimum height 2." Maximum height 15"; in whole and half inch increments or a set up may apply.
- **Dowel:** Minimum height 2." Maximum height 28." Custom heights  $\pm 1/8$ "; wooden 6mm dowels, glued.
- **Butt Joint:** Minimum height 1." Open maximum height, custom heights  $\pm 1/8$ "; rabbeted, glued and nailed. Hot melt extra.
- **French Dovetail:** Minimum height 1 1/2." Maximum height, 10"

### Bottom Construction

- Let in 4 sides
- Let in 3 sides
- Let in 2 sides
- Bottom mount

### File Slots and/or Bars

- Lateral
- Legal
- Letter
- Both

### Dividers

- Removable or permanent
- Dadoes or nailed
- 1/4", 1/2", 3/4" thickness

### Grooves/Kerfs

- Horizontal
- Vertical

### Drilling

- For application of faces and hardware

### Scoop

- 8 standard options as well as any custom scoop

### Notching, Drilling & Locking Devices

- To facilitate different types of undermount guides

### Pull Outs

- Four Slope Style options available
- **Integrated Lipped Faces:** Lip can be any dimension from 1/8" up. Front corners are dovetailed or nailed and the back corners can be any of our available options.

### Corner Drawers/Angle Drawers

- Many options available. Contact your customer service representative.

# Drawer Materials

# Premium Solid White Maple Drawers



## A Drawer Box Worthy of Your Craftsmanship

*In addition to  
premium maple,  
drawers are available  
in all domestic and most  
imported wood species.*



Your premium quality cabinetry or case goods deserve a drawer box of equal quality. DBS Premium White Maple drawer boxes meet the benchmark your craftsmanship demands. Each drawer box is hand-crafted of select North American Maple that has been graded for color uniformity and blemish-free appearance. We utilize only choice sap woods in wider widths to produce drawer sides with minimal glue-ups. Drawer bottoms are cut from select Maple plywood and are available in your choice of 1/4," 3/8" or 1/2." Constructed with precision-cut English dovetails or doweled joinery, these drawers not only look good, but are built to last.

Each of these boxes is Forest Stewardship Council certified and contributes to LEED criteria for adhesives and interior finishes. Our UV pre-finish drawer boxes are the most durable wood finish system available and benefit the environment by emitting no volatile organic compounds.

### Features

- **Dovetailed or Doweled construction**
- **Select Furniture Grade, top of the line material**
- **Now available in 5/8" as well as 1/2" thickness**
- **Uniform color**
  - No Knots
  - No Blems
  - No glue-ups on drawers <8" high
- **Bullnose or flat top edge**
- **Standard 1/4" bottom; 3/8" and 1/2" options also available**
- **3 Finish Options**
  - Unfinished
  - Prefinished with UV Topcoat
  - Finished after assembly
- **All North American materials**
- **No Added Formaldehyde**



# Solid White Maple Drawers

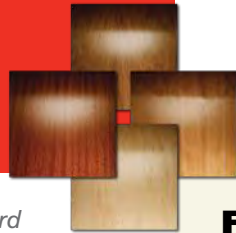
*Dovetailed or doweled  
construction.  
Replaces DBS Hard  
Natural Maple at no  
increase in costs.*



## Our Lowest Cost Solid Wood Option

DBS introduces the White Maple drawer box. These drawer boxes are hand crafted out of select North American Maple. We utilize only choice sapwoods that have less color variation than traditional hard natural maple. Available in three finish options, unfinished, hand finished after assembly, or UV topcoated that has zero VOC's and is the most durable wood finish available.

*In addition to the standard  
maple, drawers are also  
available in other  
hardwood species.*



### Features

- Most economical solid wood choice
- 1/2" & 5/8" thickness options
- All sapwood, for a more uniform color
- Both bullnose and flat top edge available
- 3 Finish Options
  - Unfinished
  - Prefinished with UV Topcoat
  - Finished after assembly
- Domestic plywood bottoms
- All North American materials
- No Added Formaldehyde





# Baltic Birch

## Drawer Boxes

DBS offers drawer boxes constructed with 9 plies of imported Baltic Birch, available in a variety of thicknesses. They are suitable for dovetailed, doweled or nailed corner construction.

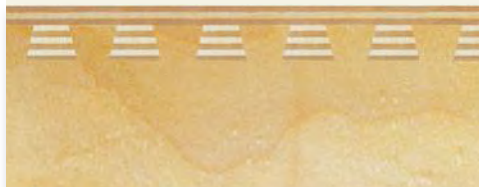


## Strength and Aesthetics at an Affordable Price

Our Baltic Birch drawer boxes offer a combination of strength and aesthetics at a price point suited to all budgets. They are constructed out of imported Baltic Birch plywood which comes standard at a 12mm thickness. These drawer boxes feature 9 plies of birch that are virtually void free and offer stability, strength and excellent machining properties.

### Features

- Suitable for dovetailed, doweled or nailed corner construction
- Comes standard in 12mm thickness. Also available in 15mm and 18mm thicknesses.
- Available edge treatments include bullnose with a clear foil or fl at with a clear foil, pvc or wood tape
- Baltic Birch veneers are BB grade and may contain visible pin knots and patches
- Our Baltic Birch drawers come standard with a 1/4" birch panel bottom. 1/2" bottoms and maple bottoms are also available.
- Available Unfinished or Prefinished with NOVAMax UV Cured topcoat



# Melamine Drawer Boxes

DBS Melamine drawer boxes are available in a variety of colors, are moisture and scratch resistant, and can be manufactured with either doweled or nailed corners.



**Clean and  
Modern at a  
Budget-friendly  
Price**

Our Melamine drawer boxes offer a clean, modern look at a lower cost point. They are commonly used in kitchen cabinet, closet and commercial applications. All of our drawers are custom and made to your specification. We can build one or as many drawers as you need. We stock Melamine in 1/2" thickness in black and white and both particleboard and MDF cores.

## Features

- Melamine is stocked in black and white but is available in a wide variety of colors
- Available with either a particleboard or MDF core
- Melamine boxes can be manufactured with either doweled or nailed corners
- DBS uses thermal-fused Melamine which offers both moisture and scratch resistance
- Also available in an FSC/NAUF certified version

*DBS now offers drawers constructed with ApplePly for superior machinability at no increase in cost.*



**DBS sets a new standard for quality at an old price point.**

Now, for the same price as a 5- or 7-ply imported material, you can get a drawer box from DBS constructed using premium ApplePly®. With ApplePly's 9-ply, two-step construction, you are assured crisp, clean dovetails, stronger doweled joints and smoother dados than could ever be produced with conventional plywood.

*In addition to the standard maple veneers, drawers are available in all domestic and most imported wood species.*



*ApplePly machines better and has a beautiful edge.*

## Features

- Improved quality at no increase in costs
- Significantly improved dovetails or doweled construction
- Bullnosed and foiled or flat top edge
- ½" drawer side thickness
- Unfinished or prefinished with NOVAMax UV Cured topcoat
- Standard ¼" bottom; ⅜" and ½" options also available
- Domestic White Maple veneers with all commercial species optional
- No Added Urea Formaldehyde (NAUF) construction





# Additional Features



**#1 - 3" x 1"**



**#2 - 2 1/4" x 1 1/8"**



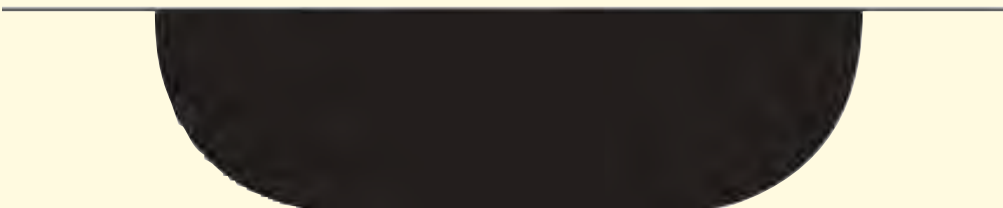
**#3 - 4 1/8" x 1"**



**#4 - 4" x 1"**



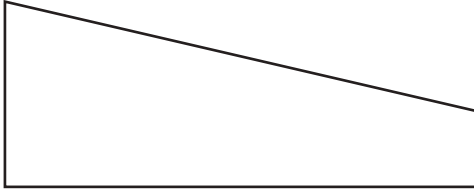
**#5 - 3 3/4" x 1 3/4"**



**#6 - 4 3/4" x 1 3/8"**

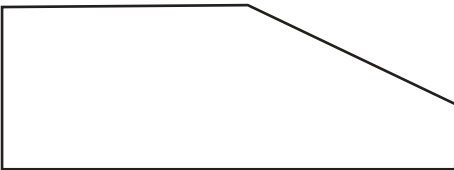
**Order from your DBS representative**

## TYPE #1



- Available with the same top edge options as un-sloped drawer boxes
- Drawer boxes may be ordered with unfinished or pre-finished material
- Also available with all our stock Melamine colors

## TYPE #2



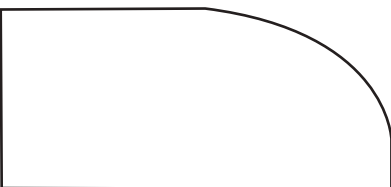
- Slope typically begins halfway across the drawer box depth, however a custom dimension can be specified when ordering
- This slope pattern may be requested for any unfinished material or drawers to be finished-after-assembly

## TYPE #3



- Lazy "S" slope will begin about 1/3 across of the drawer box depth; the slope will take about another 1/3 of the drawer box depth. Maximum drawer box depth is 30"
- This slope pattern may be requested for any unfinished material or drawers to be finished-after-assembly
- The top edge can be PVC tape.

## TYPE #4



- This slope pattern can be used where the top edge is unfinished or finished after assembly.
- Ideal use for this slope is to allow maximum height on the back and most of the side with a very short front, providing better visual of the drawer contents. The heights on the side allows for the installation of a horizontal shelf (ideal for pan lid storage).
- The top edge can be PVC tape.

### Custom Slope

- *Please provide a drawing with the radius dimensions at the time of ordering*  
**Order from your DBS representative**

### Drilling for Front Application Templates

- All holes are 5/32 " in diameter
- Holes drilled are located 2" in from the outside edge of the drawer
- Holes are centered between the top edge of the drawer and the top of the drawer bottom

### Template 1

- Widths up to 30"
- Heights up to 4.5"
- Two holes



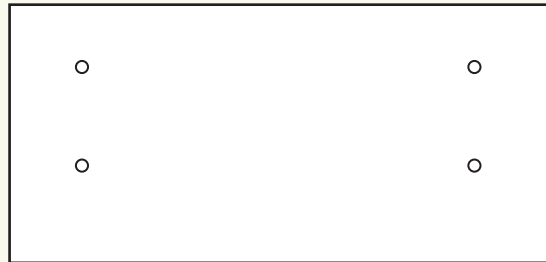
### Template 2

- Widths over 30"
- Heights up to 4.5"
- Three holes



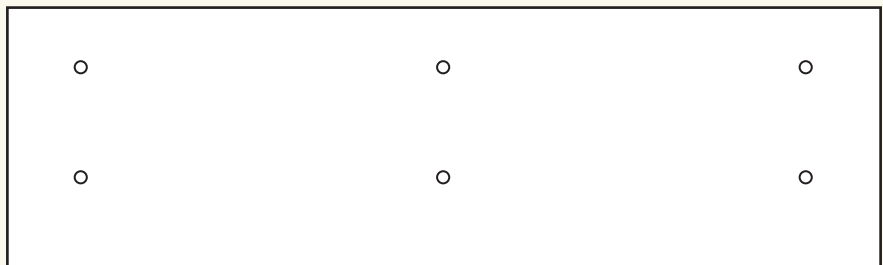
### Template 3

- Widths up to 30"
- Heights over 4.5"
- Four holes



### Template 4

- Widths over 30"
- Heights over 4.5"
- Six holes



# Laser Branding



**Inscribe Your Logo  
on Your Drawer  
to Increase Your  
Brand Awareness**

## **Leave a Lasting Impression with Laser Branding.**

Let DBS inscribe your logo or art on your drawer box and leave a lasting impression with your customers. Send us your logo and let us do the rest. It's that simple.

- Inscription located inside on the right, 2" from the front of the box 1/2" down from the top edge
- Size of inscription is 2" x 3.5"
- Logo or artwork may be sent as an e-mail attachment formatted at 300 dpi in PDF, JPG or Word document. Black and white preferred. (Original artwork will not be returned.)
- Please send artwork to [laser@dbsdrawers.com](mailto:laser@dbsdrawers.com)
- DBS does not compose, design, edit, proof or alter customer supplied artwork



# Smart Accessories Drawers

## Kitchen Cookware Pull-Outs



### *Cookware at your Fingertips with Pull-Out Organizers*

#### **Pot/Pan/Lid Combo Pull Out:**

- With ease of access, store your pots and pans on the bottom shelf of this pull-out and your lids and accessories on the top shelf.
- Top shelf is angled to keep your items from sliding off the shelf when opening the pull-out.

#### **Construction:**

- Can be constructed with any material, any corner construction.
- Only slope #2, slope #4, or a custom slope pattern is recommended.
- Top shelf is placed 3" from the top of the back and is half the depth of the drawer. Shelf is placed at an angle to prevent contents from sliding off when the drawer is opened.
- DBS recommends an approximate 3:1 height ratio back to front.
- Example 9" back heights to 3" front height.



#### **Baking Sheet Vertical Divider Pull Out:**

- Allows you to stack vertically cookie sheets, pie pans, cutting boards, glass baking pans, pizza stones for easy access and storage.
- Can be custom configured.
- Dividers match the slope of the box.

#### **Construction:**

- Can be constructed with any material, any corner construction, and any slope pattern.
- DBS recommends an approximate 3:1 height ratio back to front.
- Example 9" back height to 3" front height.

**Order from your DBS representative**

# Space Corner / Angle Drawer



*Have you been asked for this?*

**Why should I upgrade the Lazy Susan?**

## ***Let's count the ways***

- How many times do you have to go back and service the doors after the install?
- Does the Lazy Susan set you ahead of your competition?
- What is the profitability of a Lazy Susan?
- Did you know that the corner drawer stack will actually give you over twice the storage space of a Lazy Susan and it is easier to access than a Lazy Susan?
- It is estimated that 10% of all kitchens can both afford and will benefit from this upgrade.

***Best of all you can sell DBS's Corner Drawers at a higher profit!***

# Specifications

## Space Corner / Angle Drawer



- Application works best with materials that are 5/8" thick.
- Drawers can be manufactured with dovetailed or nailed corners.
  - Dovetail - 5/8" Materials only
    - Plywood or Solid Wood
    - Whole inch heights only – NO exceptions
  - Nail - 1/2" or 5/8" Materials only
    - Melamine, Plywood or Solid Wood
- Bottoms should be 1/4". If 1/2", the drawers will have a hole in the dovetail from the bottom groove. None of DBS's special bottom options will be available on the corner drawer.
- DBS's Corner Drawer may be set up for either under mount or side mount guides.
- Sizing:
  - Overall width as usual (outside to outside)
  - Depth should be from front of side to end of side – will not include the triangular extension beyond the end of the sides. For 24" deep cabinet, the drawer depth is 31 1/16".
  - Heights as usual.
  - Dividers are included as a standard and are removable.
- Lead time is 7 days to build. If finish after assembly, allow 7 days to build and 4 days to finish. Please keep in mind your delivery day when ordering.

## How to compare a 2 tier Lazy Susan to a set of three Corner Drawers

### *Lazy Susan*

Diameter 30"  
Number of Tiers 2

### *Corner Drawers*

Width 18.688"  
Depth 31.063"  
Height 1 at 4"  
Height 2 at 10"

### *Cabinet Size*

39" X 39"

Percent of cabinet storage space with the Lazy Susan  
Percent of cabinet storage space with the Drawers

13.79% of Cabinet Volume  
36.14% of Cabinet Volume

**Call your DBS representative to start offering the latest corner innovation.**

## Under Sink Caddy

### *The Perfect Solution to Under Sink Storage*

*The Under Sink Caddy is uniquely crafted to install easily with either undermount or side mount slide configurations with three widths of trays and three depths of shelf and tray configurations. This Under Sink solution is designed to fit even the most difficult cabinet space. Product comes in either 1/2" Baltic Birch or Maple 9 ply, both pre-finished with dovetail corners.*

### **Features of the Under Sink Caddy**

- Designed for both Kitchen and Bath applications.
- Available in 1/2" Baltic Birch or 9 Ply Maple pre-finished.
- Height is fixed at 12" with 3 shelf and tray configurations: 6" wide top shelf with 9", 12" or 15" wide bottom tray.
- Three depths are available for all shelf & tray configurations at 15", 18" and 21".
- Top shelf and bottom tray are fixed at a 3" height.
- Available with standard 1 1/2" recess.



**Order from your DBS representative**



## Pantry Pull-Out

### ***Smart Utilization of the Odd Sized Storage Space***

*The Pantry Pull-Out installs easily with either undermount or side mount slide configurations. This pull-out is available in the same material as the rest of your kitchen drawers for that matched custom quality feel. With custom widths available from 4" to 12" and depths from 9" to 30", this pantry pull-out is the perfect solution for that difficult to use space.*

### ***Features of the Pantry Pull-Out***

- The perfect pantry solution for the efficient kitchen.
- Easy installation with either undermount or side mount slide configurations.
- Available in 1/2" 9 Ply Maple, Baltic Birch or any of our solid materials to match your cabinetry.
- Unit is available either pre-finished or unfinished.
- Custom ordered to fit your available space.
- Custom widths available from 4" to 12", height is fixed at 21".
- Minimum depth is 9" maximum depth is 30".
- Top Shelf is 3" high with a 1/4" recess bottom.
- Bottom Shelf is 3" high with a 1/2" recess bottom.
- Unit comes with one adjustable middle shelf at 2" high with a 1/4" bottom recess.
- Middle shelf comes with five levels of adjustment.
- Pantry Pull-Out comes with dovetailed corners.
- Your cabinet door will mount directly to the front of the Pantry Pull-Out.



***Order from your DBS representative***

## Utensil & Cutlery Inserts



### Organize your Kitchen with our Utensil & Cutlery Inserts

Organize your kitchen drawers with the versatile DBS silverware and utensil divider inserts. Our dividers are available pre-installed with your drawer order or in Ready-to-Assemble kits, easily trimmed to match your width and fit your application. They are constructed in 3/8 pre-finished Maple.

### Features of the Utensil & Cutlery Inserts from DBS:

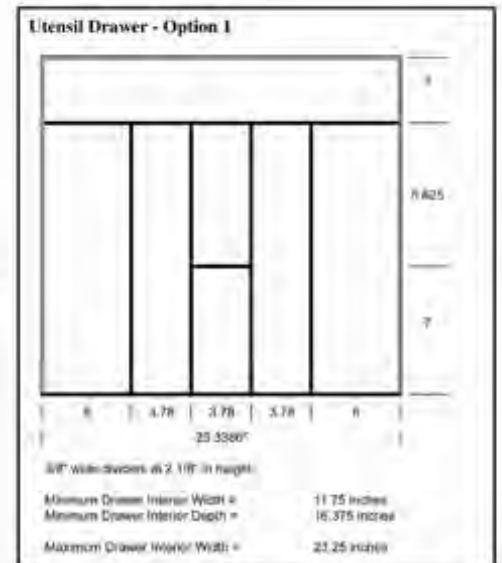
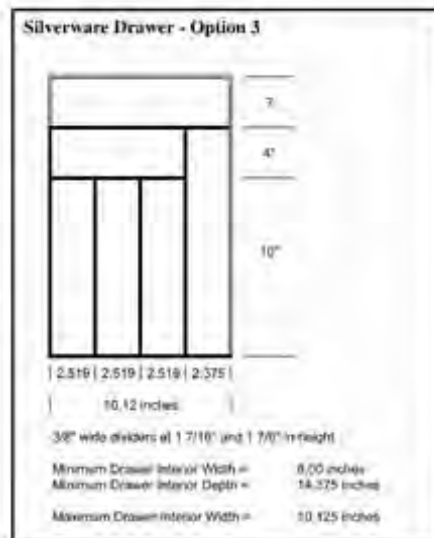
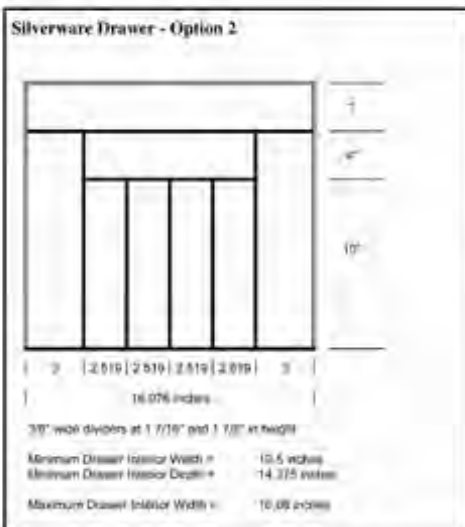
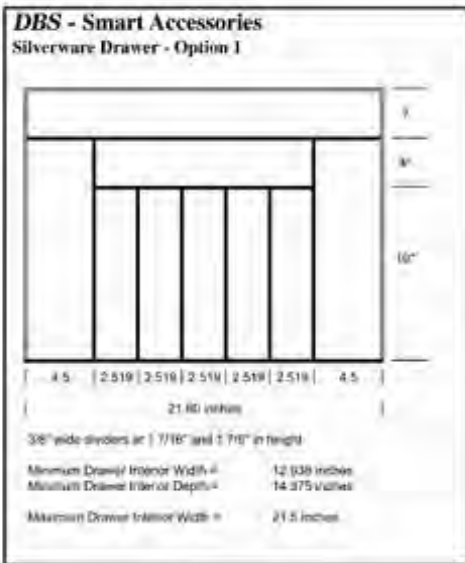
- Drawer organization solution
- Silverware dividers available with three configurations to choose from
- Utensil dividers available with two configurations to choose from
- Dividers may be removed from drawer for ease of cleaning
- Inserts may be installed with your drawer order or a Ready-to-Assemble kit may be purchased separately



See reverse for configurations options on our Utensil & Cutlery Inserts.

## Utensil & Cutlery Inserts

Choose your drawer insert from any of these convenient options:



## Drawer-In-A-Drawer



### Minimums:

- A 5" opening is the minimum height for this design, a 6" height or greater is ideal.
- This gives a 4 3/16" drawer height on the outer drawer when using undermount slides.
- Minimum outer drawer depth is 13"; maximum of 23"

### Two Drawers in the Space of One

Silverware, utensils, and knife block all in the space of one drawer. This drawer with in a drawer combination uses a "click to open" side mount slide for the inner drawer. All inserts are sold separately.

### Materials:

- Any solid wood or plywood material may be used along with any top edge detail option available for that material.
- Outer drawers ordered in Melamine will have a Prefinished Baltic Birch inner drawer.

### Construction:

- 1 3/4" height for outer drawers less than 9" in height. \* Maximum width of 26" for the outer drawer.
- 3" height for outer drawers more than 9" in height. \* Maximum width of 30" for the outer drawers.
- Dovetail corner construction only.
- Bottom mount bottom construction only.

### Set - Up Charges:

- Dovetail set-up charges are waived for the inner drawer.
- Dovetail set-up charges are waived for the minimum height of 4 3/16".
- Dovetail set-up charges will be applied to outer drawers' heights above 4 3/16" not in 1/2" increments.

### Outer Drawer:

- Back corners must be dowelled and back height 2" less than front height; 3 1/4" less for drawers 9" and taller.
- Front corners can be doveled or dovetailed.

**Order from your DBS representative**



## Drawer Organizer Inserts



### ***Spice up your Kitchen with the Drawer Organizer***

*These simple to use Drawer Organizers may be cut to fit and are ready to use. Organizing a wide variety of items: Spices, CD's, Cosmetics, Crafts, Art Supplies, Office Supplies, you name it. Drawer organization at your fingertips.*

### ***Features of the Drawer Organizer***

- Easy to use drawer organization solution.
- Made from 1/2" Pre-finished Maple Ply.
- Sold in 48" long strips or installed in your drawer.
- Drawer Organizer Inserts may be cut to fit any drawer.



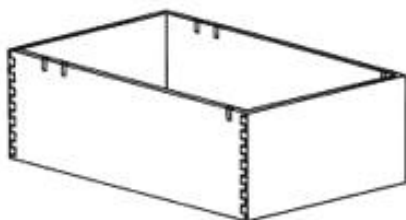
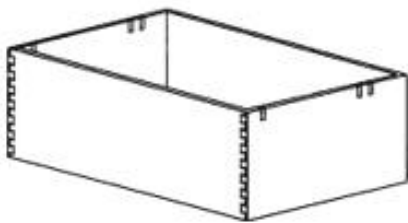
***Order from your DBS representative***



# File Drawer Specifications

## BASICS:

- File bars are aluminum bar, 1" high by 1/8" thick. Charge for bars is \$1.00 per lineal foot.
- Bars are optional, customer may provide their own.
- Slots for bars can only be 1/8" wide. If customer is using a thicker bar, they will have to provide their own slots. Charge for slotting is \$1.44 per set of slots.
- DBS standard is to use a 1" slot so that the top of the bar is flush with the top of the drawer. A more shallow or deeper slot can be requested for no additional charge.
- Bars which are set flush with the top of the drawer will allow the Pendaflex tabs to project above the drawer. Minimum clearance for tabs should be 3/4" - 1".
- Minimum outside dimension for letter is 14" and legal is 17", when bars are flush with top of box.
- Minimum outside dimension for letter is 13 1/2" and legal is 16 1/2" when bars are set a minimum of 1/4" above top of box (e.g. 1" bars with a 3/4" slot depth allow for tighter tolerances in dimensions).
- Minimum inside height is 9 5/16".
- Bars are generally located 3/8" from sides/front/back of drawer. If the drawer is only an inch or two larger than minimum dimension, bars may be centered in drawer.



## STANDARD FILES:

- Standard files run the depth of the drawer.
- Critical dimension is the width.
- Charge for file bars is based on the depth of the drawer.
- If the drawer is greater than 20" - 22" in depth, DBS recommends the file bar be reinforced or it will most likely flex enough to pop out of the slots.

**Order from your DBS representative**

# Other Components Options

*Outsourcing components allows you to focus on those processes where you are most efficient. It also provides you with fixed costs for those outsourced parts, and increases your productivity. Contact your DBS representative for solutions to fit your needs.*



## Your Partner for Outsource Solutions

DBS offers fully machined, edgebanded and prefinished component parts from our extensive line of panel products. Parts are engineered to optimize panel constructions with specified face and back veneers and finishes that match your application. They are also machined from panel sizes tailored to optimize yield. Edge treatments available include solid wood, wood veneer, PVC, polyester and clear or woodgrained foils. Clear, custom color matches, opaque colors or printed woodgrains in standard and custom gloss selections are also available.

*Dovetails, dowels, grooves and edge treatments are among the many options available including thermofused Melamine and high pressure laminates.*



### Machining Options

- **Production Cutting:**  
Rip and crosscutting
- **Drilling and Boring:**  
Horizontal and Vertical 8mm
- **Line Boring:**  
32mm O.C. 5mm diameter
- **Horizontal Drilling:**  
Pilots, Countersinks, CamLocs
- **Grooving and Notching:**  
Dadoes, T-moulds, Kick Plates
- **Edgebanding:**  
Veneer, Lumber, PVC, ABS, Polyester, Foil
- **Contour Cutting:**  
Circles, Ellipses, Arches, Angles to 145°

Full Manufacturing Services

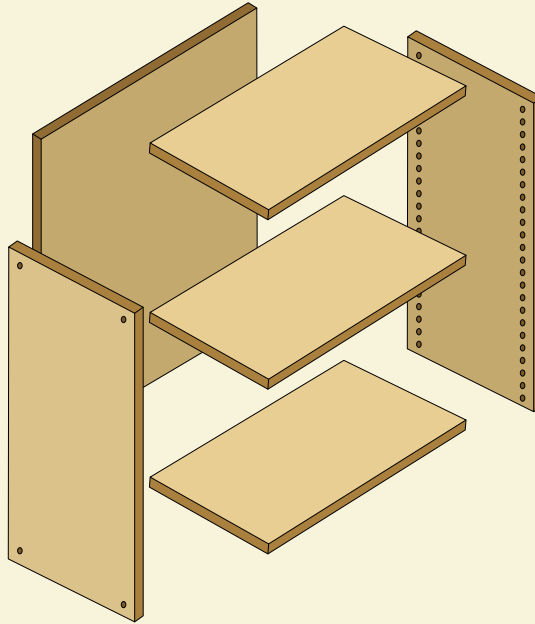
6 Substrates

Any Face Veneers

NOVA UV Finishes

Custom Color Matches

TFM and HPL Components



## Components Options

Outsourcing components allows you to focus on those processes where you are most efficient. It also provides you with fixed costs for those outsourced parts, and increases your productivity. Each component is engineered and quoted using the most appropriate panel stock and finish. By integrating our panel manufacturing with our component manufacturing capabilities, we are able to tailor components to their applications, from panel construction through finish.

### Typical Components

- Carcass assemblies
- Cabinet skins & backs
- Cabinet end panels, wall & base
- Drawer boxes and drawer fronts
- Loose fixtures
- Flat panel doors
- Shelving and tops

### RTA Drawers

Ready to assemble drawers are a great example. DBS offers drawers made from ApplePly® and many species of solid hardwood. When a bullnosed drawer side is desired, a special 7 ply ½" veneer core can be specified. An edgebanded drawer side is another option.

Joinery can be dovetail, bore & dowel or simple rabbet. While most drawer parts are finished clear, DBS can also supply custom color drawer sides and matching color bottoms.

### Edgebanding

Edgebanding treatments include natural veneer (unfinished, clear or color matched), ABS, PVC and polyester, 3mm wood or PVC, lumber banding, and clear or woodgrained foils.

### Finishes

The majority of components DBS supplies are ordered finished. DBS offers an ultraviolet cured NOVA® finish. NOVA sets the standard in prefinished hardwood panels, offering clear, standard colors, custom color matches, opaque colors and printed woodgrains. Three standard gloss levels or custom gloss matches are available.

**Get Your Custom  
Drawer Box  
in 5 Days**



## **Contact us:**

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